



Our highly detailed STAINLESS STEEL fabrication shop manufactures both custom and standard design beer brewing equipment for demanding clients on strict timelines. WE WORK ONLY WITH FOOD GRADE 304 SS. This work involves fabrication of conical brewery tans; experience in fabrication is helpful.

The job requires that you construct precise assemblies of thin gauge material into seamless cylinders, tanks, tube steel frames and sanitary components.

#### REQUIREMENTS

- Must TIG weld 16 gauge stainless, weld test will be 16 gauge S/S
- Ability to work with all standard shop tools- drill press, grinders, cut-off saw, roll experience a plus
- Tank building, open top and low pressure non-ASME rated vessels, and horizontal
- Must have a thorough experience of TIG from 16 to 10 sheet and tube
- Must be able to read a tape and calipers
- Must be able to work at fast pace while learning
- Must have a valid driver license, and dependable transportation

#### DUTIES

- Weld stainless steel metal 16 gauge and heavier and tube frame assemblies
- Tack and TIG weld light gauge pre-cut parts into final assemblies
- Blend welds into seamless sanitary grade finishes
- Follow procedures and instructions in custom one-of and production parts

#### HOURS

- Stand shop hours are Monday-Friday; OT is available for certain positions
- Location: Rose Quarter
- Compensation: DOE; Competitive
- Full Benefits: Paid time off; Health and Medical Insurance; Vacation Pay; Bonus Plan and Retirement Plan
- Principals only. Recruiters, please don't contact this job poster
- Please, no phone calls about this job!
- Please do not contact job poster about other services, products or commercial interests

Please submit completed applications and resumes to:

[Patrick@PortlandKettleWorks.com](mailto:Patrick@PortlandKettleWorks.com)